



MCM 5.0L MPI/350 & 6.2L MAG MPI/350 & 6.2L MAG MPI HORIZON

NOTES:

- (1) DIMENSIONS REQUIRE A MINIMUM 1/2 in. (13mm) CLEARANCE FOR MOTOR MOUNT DEFLECTION.
- (2) INNER AND OUTER SURFACES OF TRANSOM MUST BE PARALLEL WITHIN 1/8 in. (3mm) IN AREA COVERED BY TRANSOM PLATES AND REMAIN WITHIN TRANSOM THICKNESS LIMITS.
- (3) REFER TO "TRANSOM CUTOUT" IN INSTALLATION MANUAL TO FIND CRANKSHAFT CENTERLINE VS. BOAT BOTTOM.

UNIT OF MEASURE	SCALE APROX.
in. (mm)	1" = 1' 25.4mm = 304mm

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NOTES:

- (1) DIMENSIONS REQUIRE A MINIMUM 1/2 in. (13mm) CLEARANCE FOR MOTOR MOUNT DEFLECTION.
- (2) SELECT THE APPROPRIATE EXHAUST RISE-HEIGHT TO MAINTAIN A MINIMUM OF 13 in. (330mm) BETWEEN THE TOP OF THE EXHAUST ELBOW AND THE WATERLINE OF THE BOAT AT MAXIMUM RATED LOAD.

UNIT OF MEASURE in. (mm)	SCALE APROX. 1" = 1' 25.4mm = 304mm
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MCM 305/350/377 MAG MPI & HORIZON

90-863919

